

**IN THE ABSTRACT:**

Please amend the Abstract of the Disclosure as follows.

~~The invention refers to a~~ A machining station, at least one machining unit, in particular a tool spindle, being provided for the machining of workpieces. The workpiece is approached to a discharge point and picked up there by a workpiece carriage. The workpiece carriage moves the workpiece for a machining to the machining unit or moves the workpiece during its machining through the machining unit.